WARNING: To avoid inadvertently damaging the Voltage Stabiliser, the following Switching Sequence should be strictly followed -

### Stabiliser Initial Power Up Sequence (AVR Operational Mode)

**STEPS**

1. Slide the **Mechanical Interlock (MI)** to the right to prevent the operation of the **Manual Bypass Switch (Q2)**.
2. Turn ‘On’ (Upwards Position) the **Utility Mains Input Switch (Q1)**.
3. The Stabiliser will now go through its Start-up Sequence. On completion the **Front Display Panel**’s ‘Power Mode’ status will show ‘AVR’ - indicating that the Stabiliser is providing a regulated output.

### Place the Stabiliser in Manual Bypass Mode (From AVR Operation)

**STEPS**

1. There will be a loss of output during this operation. Switch ‘Off’ (Downwards Position) the **Utility Mains Input Switch (Q1)**.
2. Slide the **Mechanical Interlock (MI)** to the left to release the **Manual Bypass Switch (Q2)** and prevent operation of the **Utility Mains Input Switch (Q1)**.
3. Switch ‘On’ (Upwards Position) the **Manual Bypass Switch (Q2)**.
4. The **Front Display Panel**’s ‘Power Mode’ status will change to ‘BYPASS’ - indicating that the Voltage Stabiliser is providing an unregulated voltage output.

### Stabiliser Shutdown Sequence (While in AVR Mode)

**STEPS**

1. Switch ‘Off’ (Downwards Position) the **Utility Mains Input Switch (Q1)**.
2. This action will remove the regulated voltage output and shut down the Stabiliser.

### Stabiliser Shutdown Sequence (While in Manual Bypass Mode)

**STEPS**

1. Switch the **Manual Bypass Switch (Q2)** to ‘Off’ (Downwards Position).
2. This action will remove the unregulated voltage output from the **Output Terminals** and shut down the Stabiliser.